

HPI 101

**HOW WOULD YOU KNOW
YOU'RE NOT AS GOOD AS
YOU THINK YOU ARE?**



**CRANE RENTAL ASSOCIATION OF CANADA
JUNE 6, 2014**



CRW Consulting Group
Conklin, Rigot and Wagner
Adaptive Solutions for Complex Systems

FIRST LAW OF SAFETY

**Never take a
Sleeping pill
And a Laxative
At the same time
In any order**



FIRST COROLLARY

**Never Remove A
Safety Barrier
That Has A
Dent In It**

AGENDA

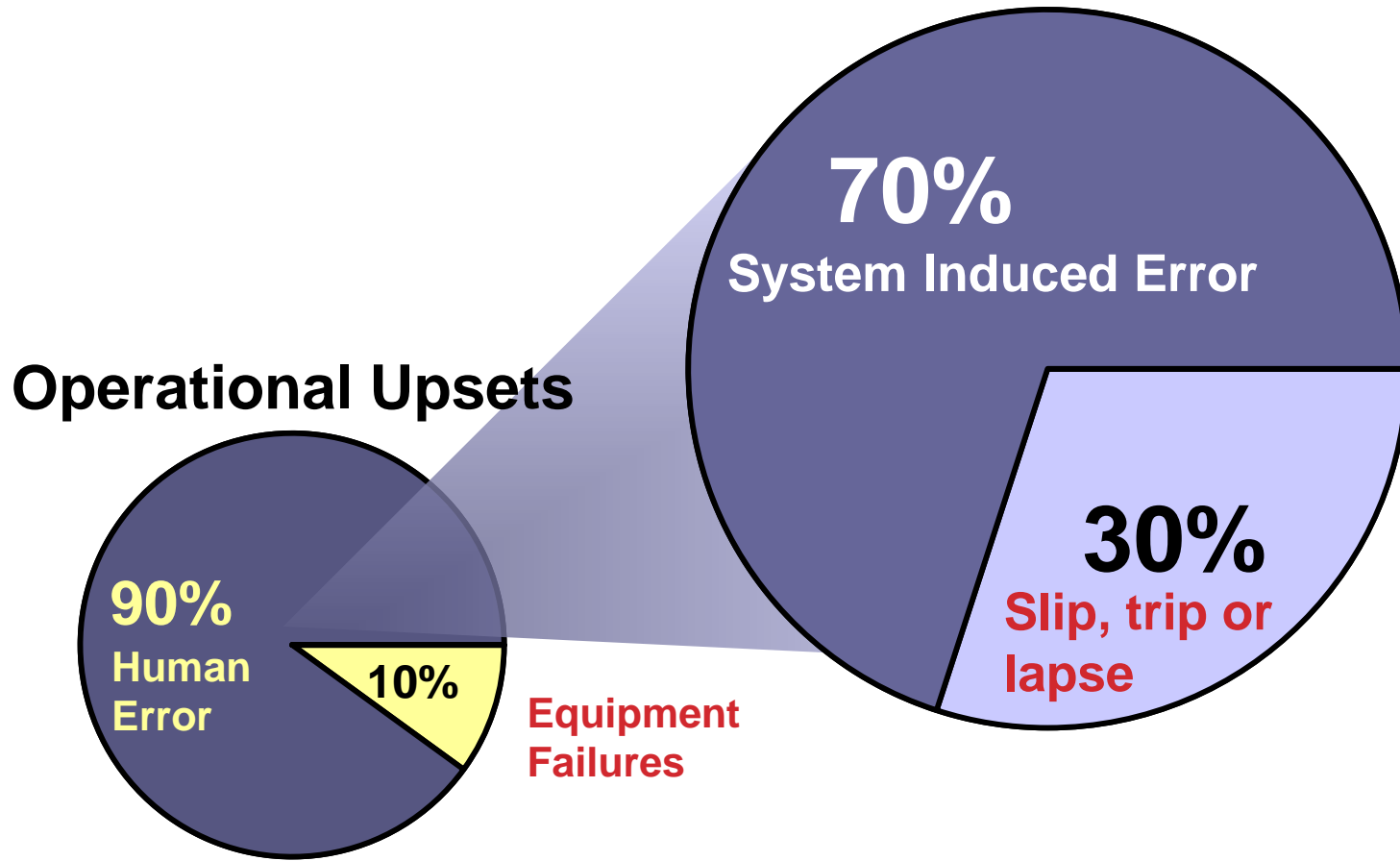
- **Understanding Human Error**
- **HPI Principles**
- **Managing Risk**
- **Complexity of Socio-technical Systems**
- **High Performing Organizations**



On Human Error...



Human Errors



ORIGIN OF HUMAN ERROR

**Error without
consequence is a
good thing...**

**It shows that our systems
are error-tolerant and that
they are working.**

**Safety is not the
absence of
accidents.**

**Safety is the
presence of
defenses.**

**People Are As Safe
As They Need To Be,
Without Being
Overly Safe...In
Order To Get Their
Job Done.**



Or Are They..

PRINCIPLES OF HUMAN PERFORMANCE IMPROVEMENT (HPI)*

- **People are fallible, and even the best make mistakes**
- **Error likely situations are predictable, manageable and preventable**
- **Individual behavior is influenced by organizational processes and values**
- **People achieve high levels of performance largely because of encouragement and reinforcement received from leaders, peers and subordinates**
- **Events can be avoided by an understanding of the reasons mistakes occur and application of the lessons learned from past events (or errors)**

*DOE HDBK-1028-2009

Human Performance Improvement Handbook

KENNY VIDEO



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HUMAN PERFORMANCE IN A NUTSHELL

The purpose of Human Performance is to reduce the **frequency** and **severity** of events **triggered** by human error*

*DOE HDBK-1028-2009
Human Performance Improvement Handbook

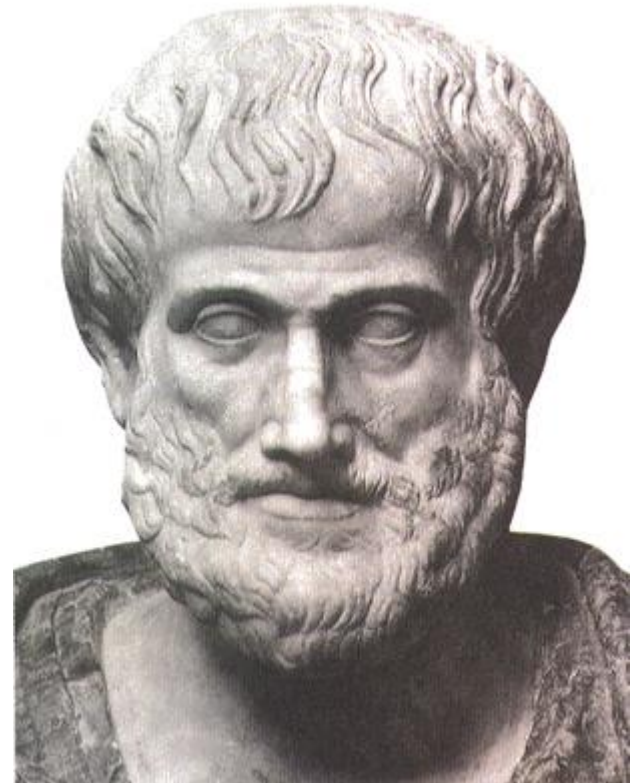
WHY HUMAN PERFORMANCE?

“We are what we repeatedly do. Excellence, then, is not an act but a habit.”

Aristotle (384 BC – 322 BC)

“Practice doesn’t make perfect; practice makes permanent.”

Choir Director (2010)



Performance = Behaviors + Results

$$P = B + R$$

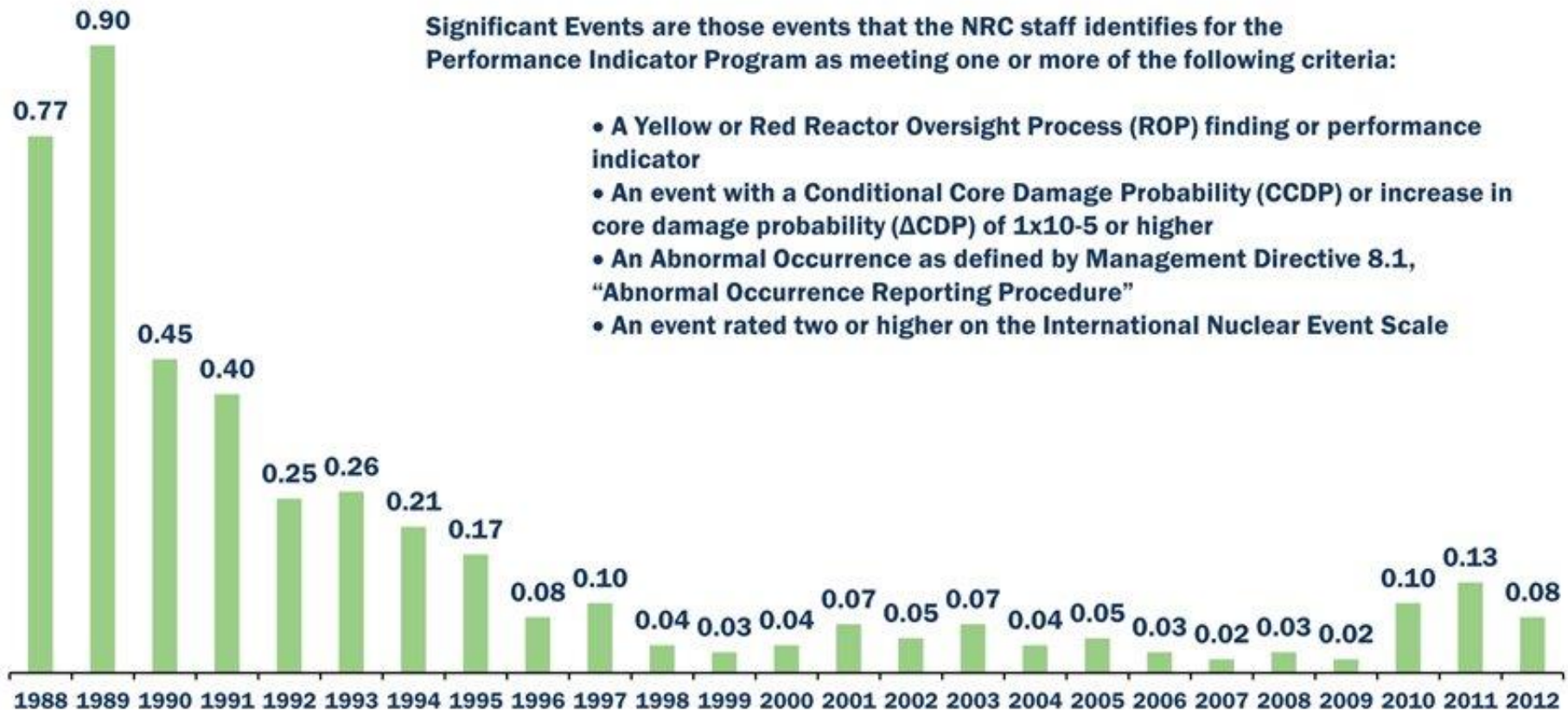
WIIFM?

Significant Events per Plant

Annual Industry Average, Fiscal Year 1988-2012

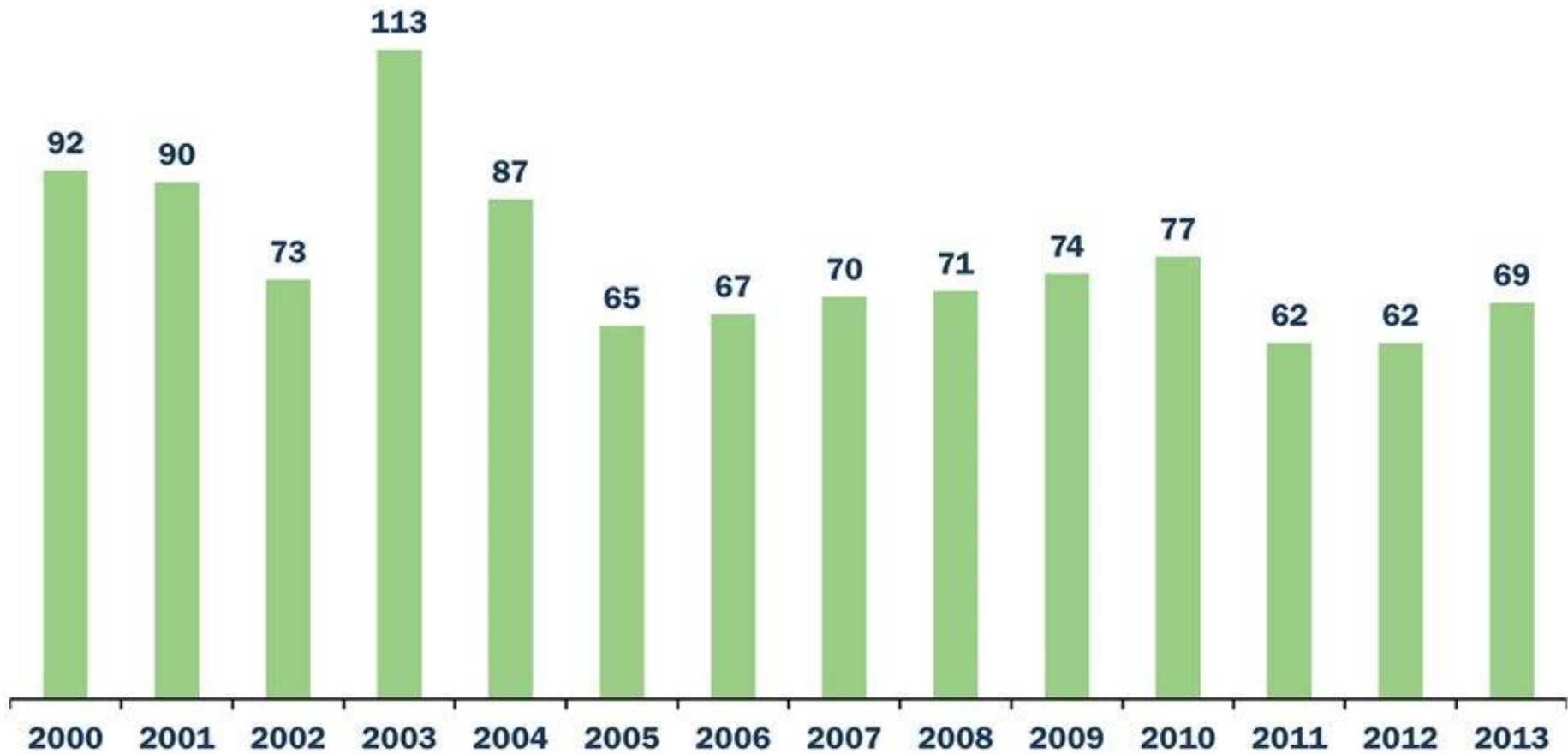
Significant Events are those events that the NRC staff identifies for the Performance Indicator Program as meeting one or more of the following criteria:

- A Yellow or Red Reactor Oversight Process (ROP) finding or performance indicator
- An event with a Conditional Core Damage Probability (CCDP) or increase in core damage probability (Δ CCDP) of 1×10^{-5} or higher
- An Abnormal Occurrence as defined by Management Directive 8.1, "Abnormal Occurrence Reporting Procedure"
- An event rated two or higher on the International Nuclear Event Scale



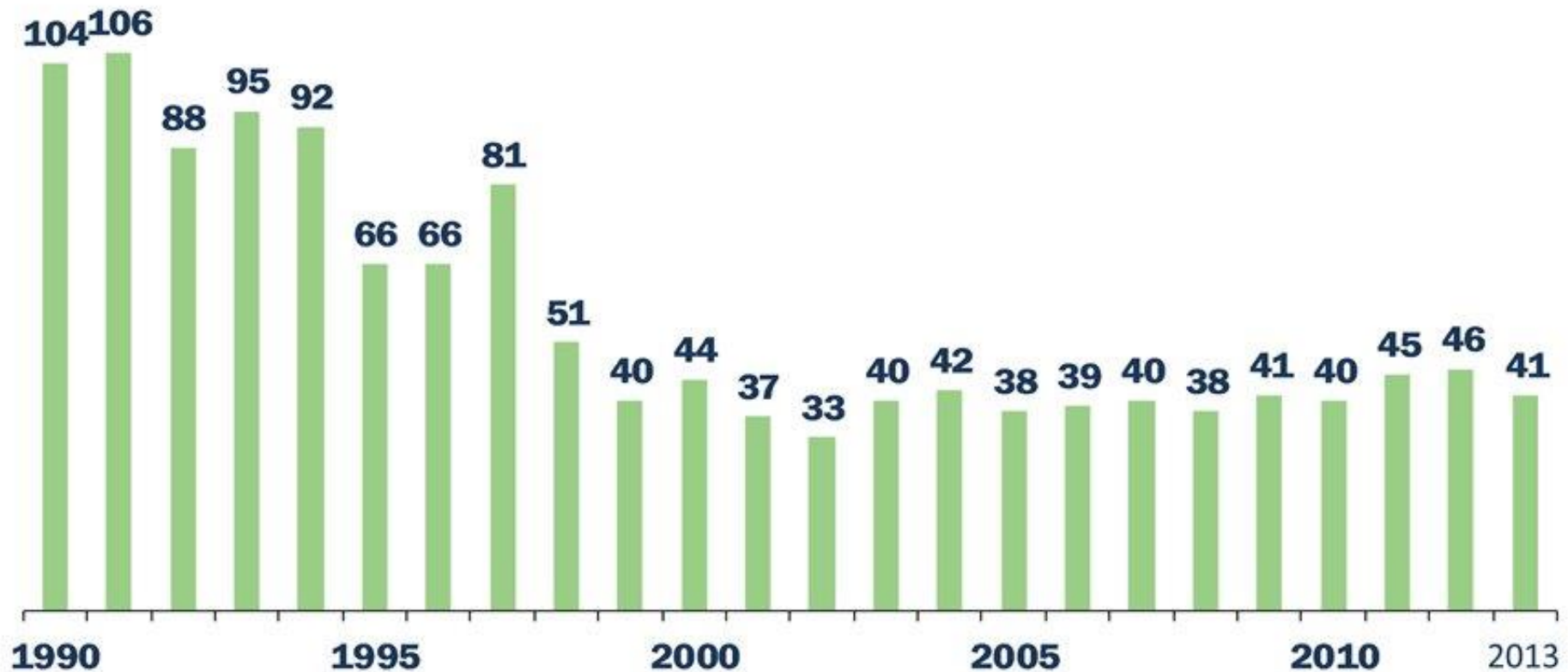
U.S. Nuclear Industry Scram Trend

Total Manual and Automatic Scrams



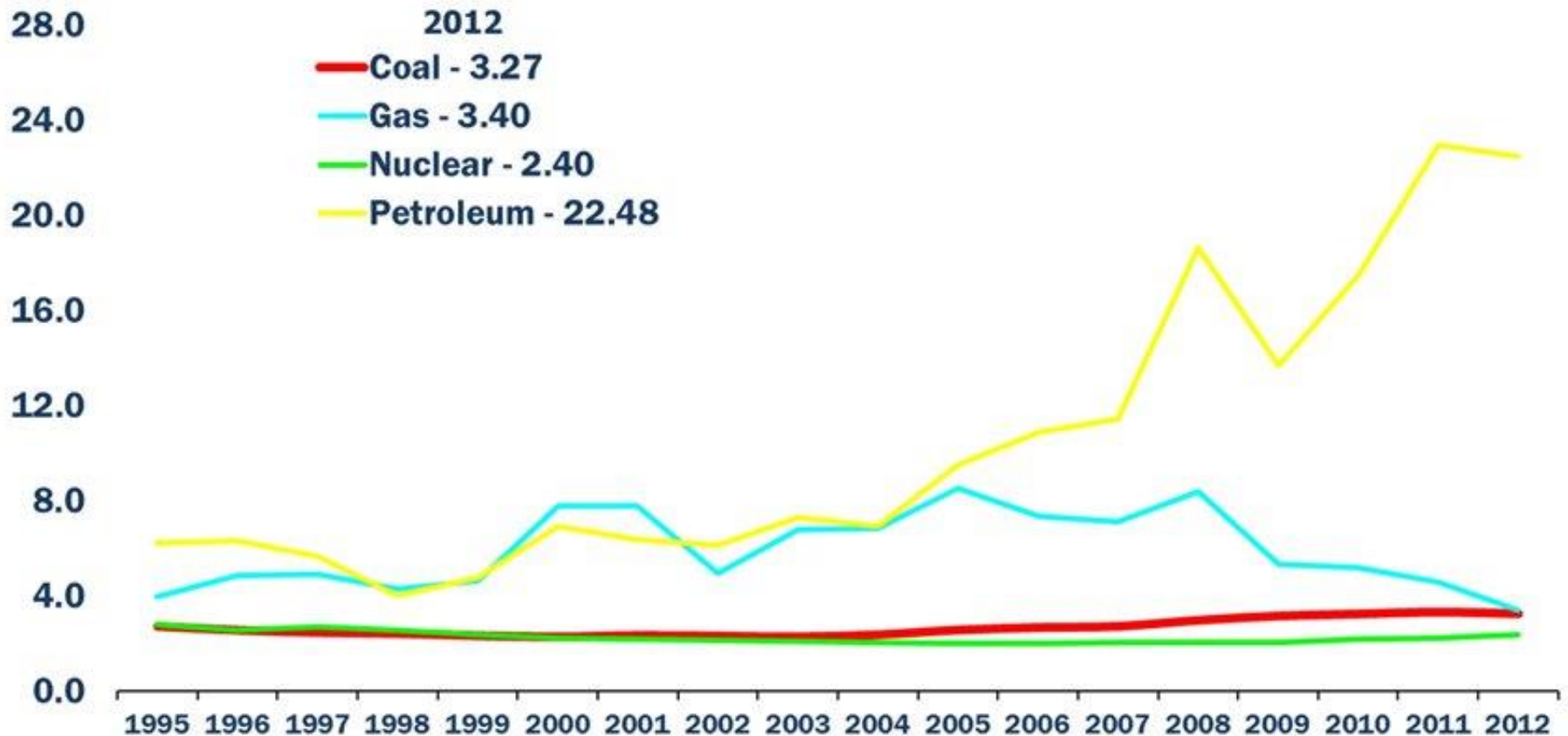
U.S. Nuclear Refueling Outage Days

Average



U.S. Electricity Production Costs

1995-2012, *In 2012 cents per kilowatt-hour*



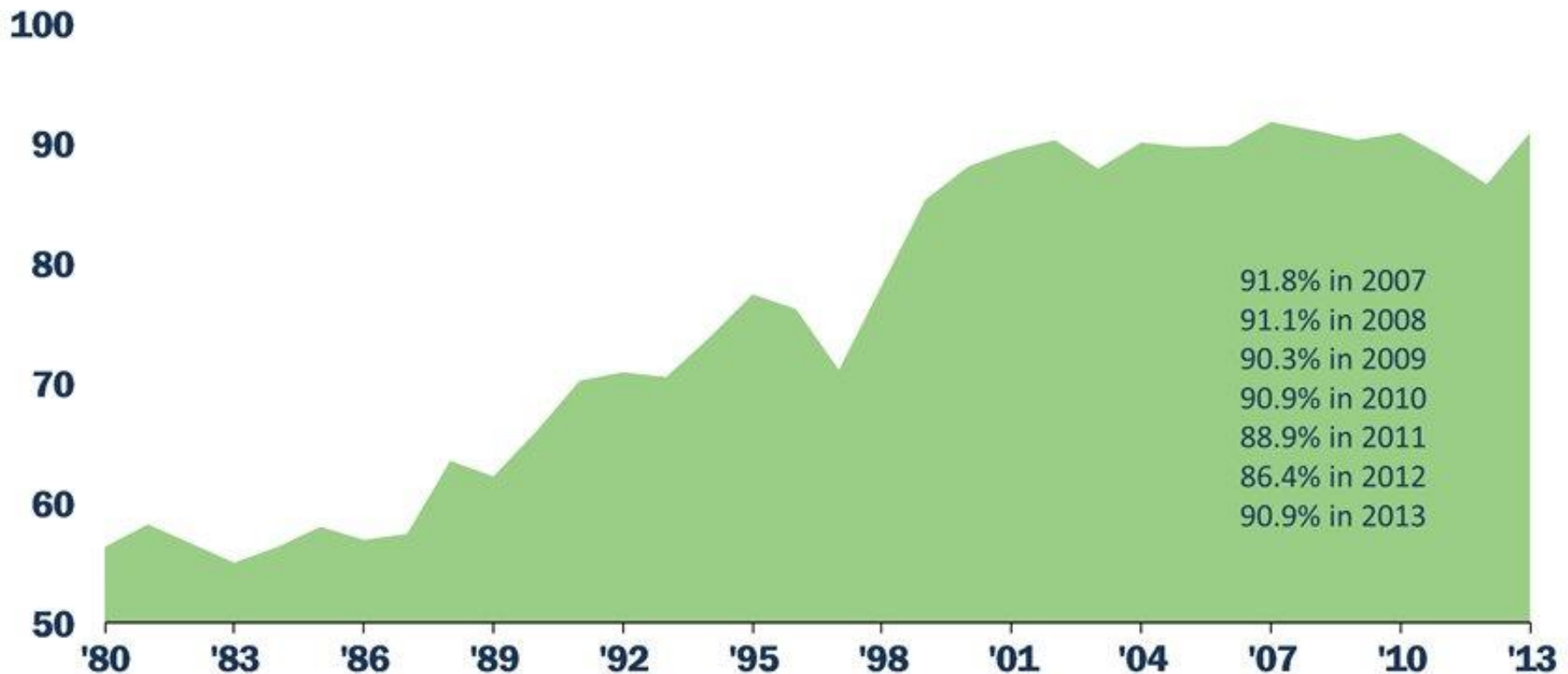
U.S. Capacity Factors by Fuel Type

2013

Fuel Type	Average Capacity Factors (%)
Nuclear	90.9
Geothermal	67.2
Biomass	67.1
Coal (Steam Turbine)	58.9
Gas (Combined Cycle)	50.3
Hydro	40.5
Wind	32.3
Solar	24.4
Oil (Steam Turbine)	13.1
Gas (Steam Turbine)	11.9

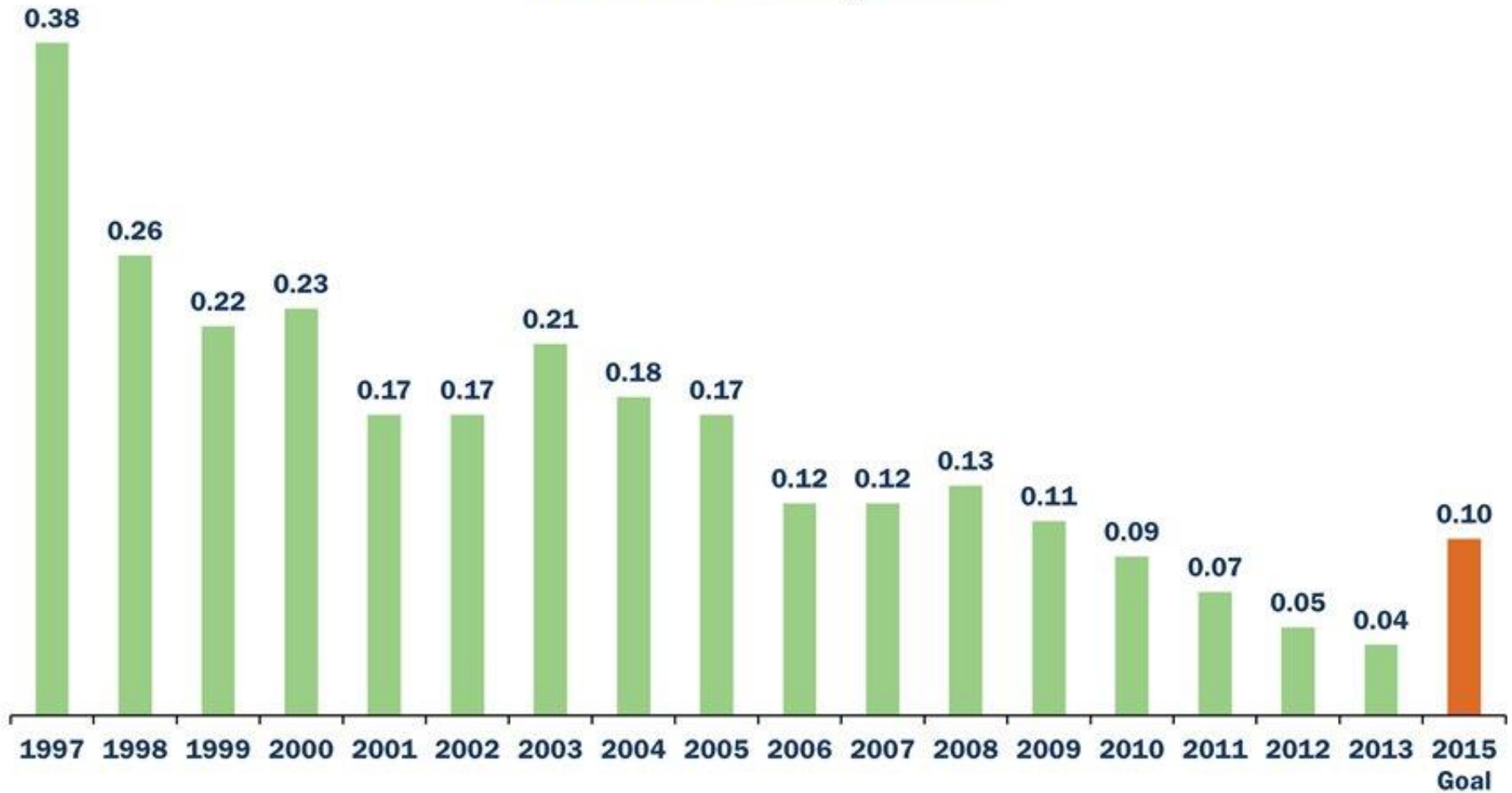
Sustained Reliability and Productivity

U.S. Nuclear Capacity Factor, Percent



U.S. Nuclear Industrial Safety Accident Rate

One-Year Industry Values



ISAR = Number of accidents resulting in lost work, restricted work, or fatalities per 200,000 worker hours.

Note: Starting in 2008, data includes supplemental personnel.

Source: World Association of Nuclear Operators

Updated: 4/14

nuclear. clean air energy.

HUMAN PERFORMANCE

“To understand failure...we must first understand our reaction to failure.”

“People do not operate in a vacuum, where they can decide and act all-powerfully. To err or not to err is not a choice. Instead, people’s work is subject to and constrained by multiple factors.”

— Sidney Dekker



Worker's Don't Cause Failures.

Worker's Trigger Latent Conditions That Lie Dormant In Organizations Waiting for This Specific Moment In Time.

FAILURE DEFINED...

“Accidents are the unexpected combination of normal performance variability”

Eric Hollnagel



Accidents Happen Because:

What is about to happen is simply not possible.

What is about to happen has no perceived connection to what is currently happening.

The possibility of getting the intended outcome is well worth whatever risk there is.

**ACCIDENTS DON'T HAPPEN
BECAUSE WORKERS GAMBLE AND
LOSE...**



HOW WE SEE EVENTS

OLD VIEW

Human error is a cause of accidents

To explain failure, investigations must seek failures of parts of systems

These investigations must find inaccurate assessments and bad decisions

NEW VIEW

Human error is a symptom of trouble deeper inside a system

To explain failure, do not try to find out where people went wrong

Instead, find out how peoples' actions and assessments made sense at the time given the circumstances that surrounded them.



Risk



**“The problem with
the future is that
more bad things
can happen than
will happen.”**

-Plato

IDENTIFICATION OF CRITICAL TASKS

If you try to fix everything you will go broke and crazy.

You must pinpoint the critical areas of your processes and duties to identify places which have the greatest risk and greatest value to the stability and reliability of your work.

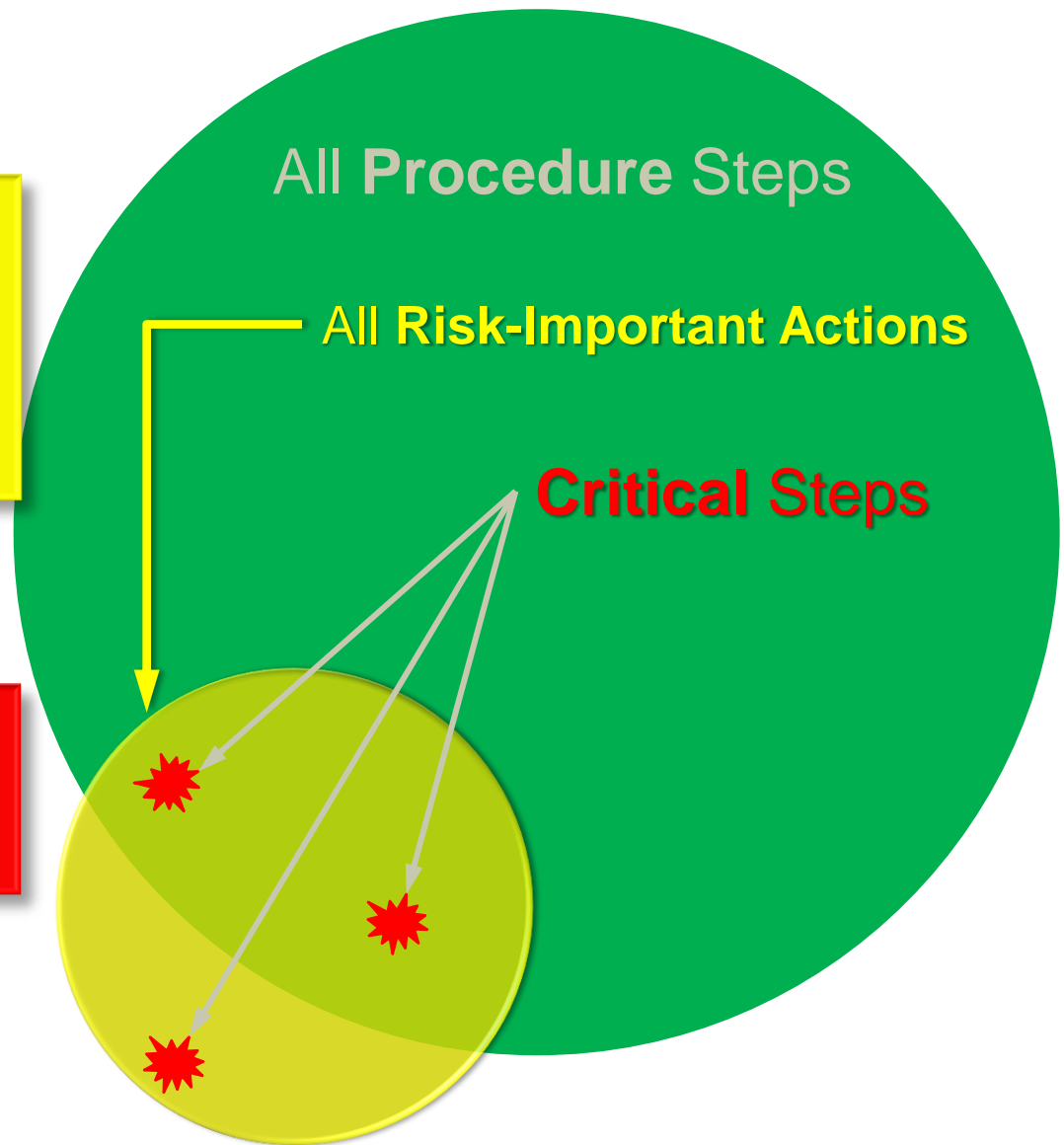


Risk-Important Steps:

procedure steps or actions that expose products, services, or assets to the potential for or actual harm.

Critical Steps:

actions that *will* trigger immediate, irreversible harm

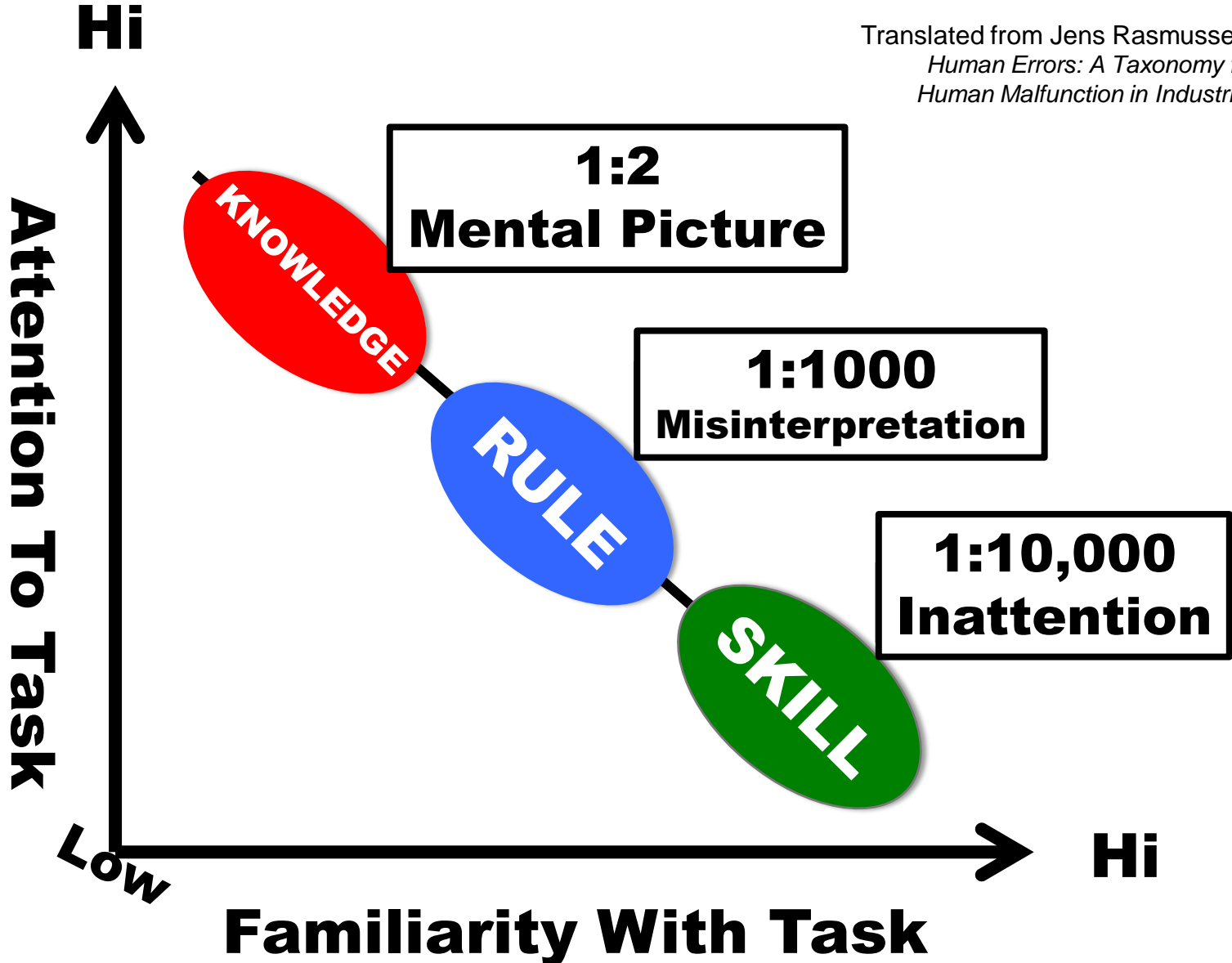


RISK-IMPORTANT ACTIONS AND CRITICAL STEPS



Performance Modes

Translated from Jens Rasmussen
*Human Errors: A Taxonomy for Describing
Human Malfunction in Industrial Installations*



**Clearly Safe
to do Work**

**The Grey Area:
Uncertain
interpretation
of Safe work**

Clearly **Not Safe
to do Work**

PEOPLE DISCOVER SAFETY...



HOW DID THIS HAPPEN?



Pre-Job
Review
Planning
JHA/JSA
Training

**Work as
Imagined**

**Work as
Done**

THE TRADITIONAL SAFETY EMPHASIS ON PRE-WORK AND PLANNING

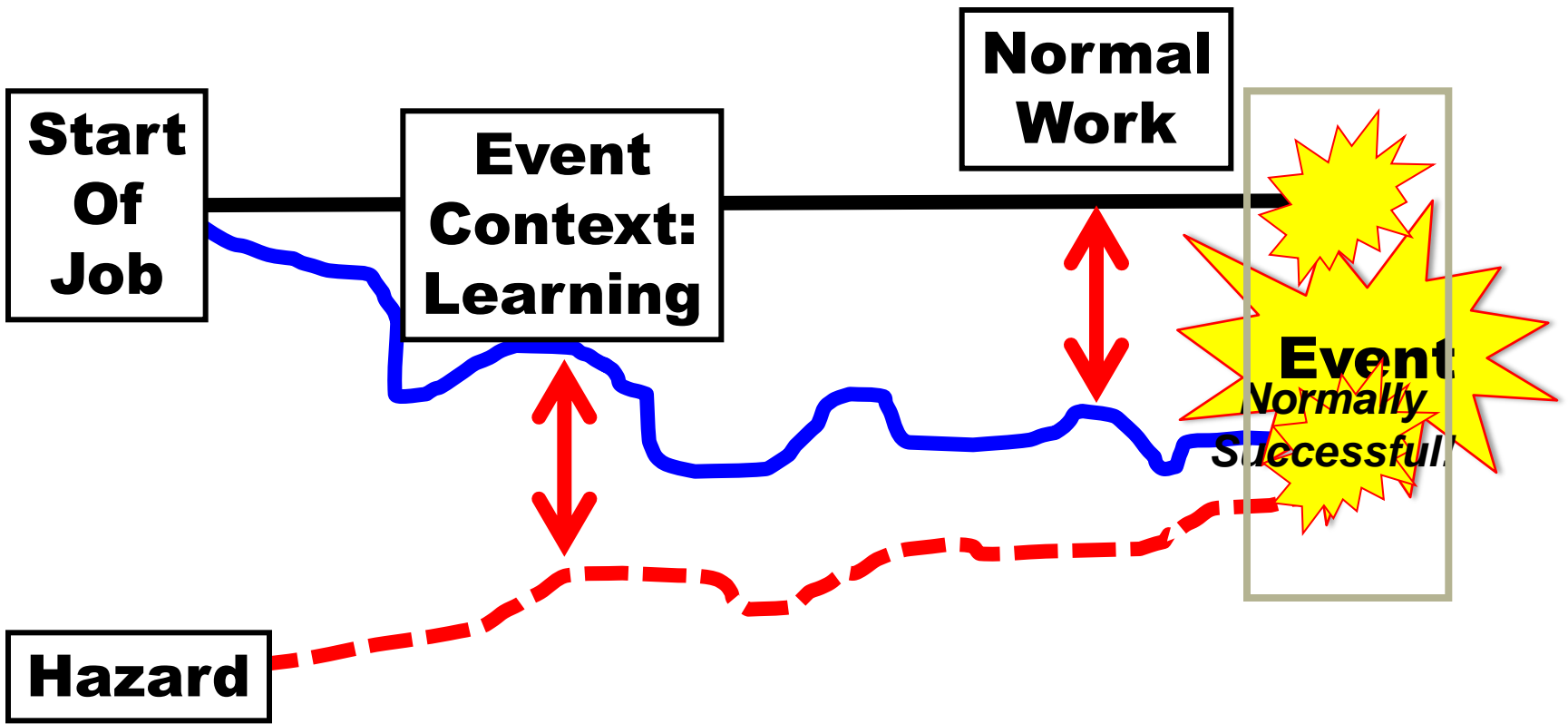
TWO VIEWS OF FAILURE

Newtonian



Complex-Adaptive



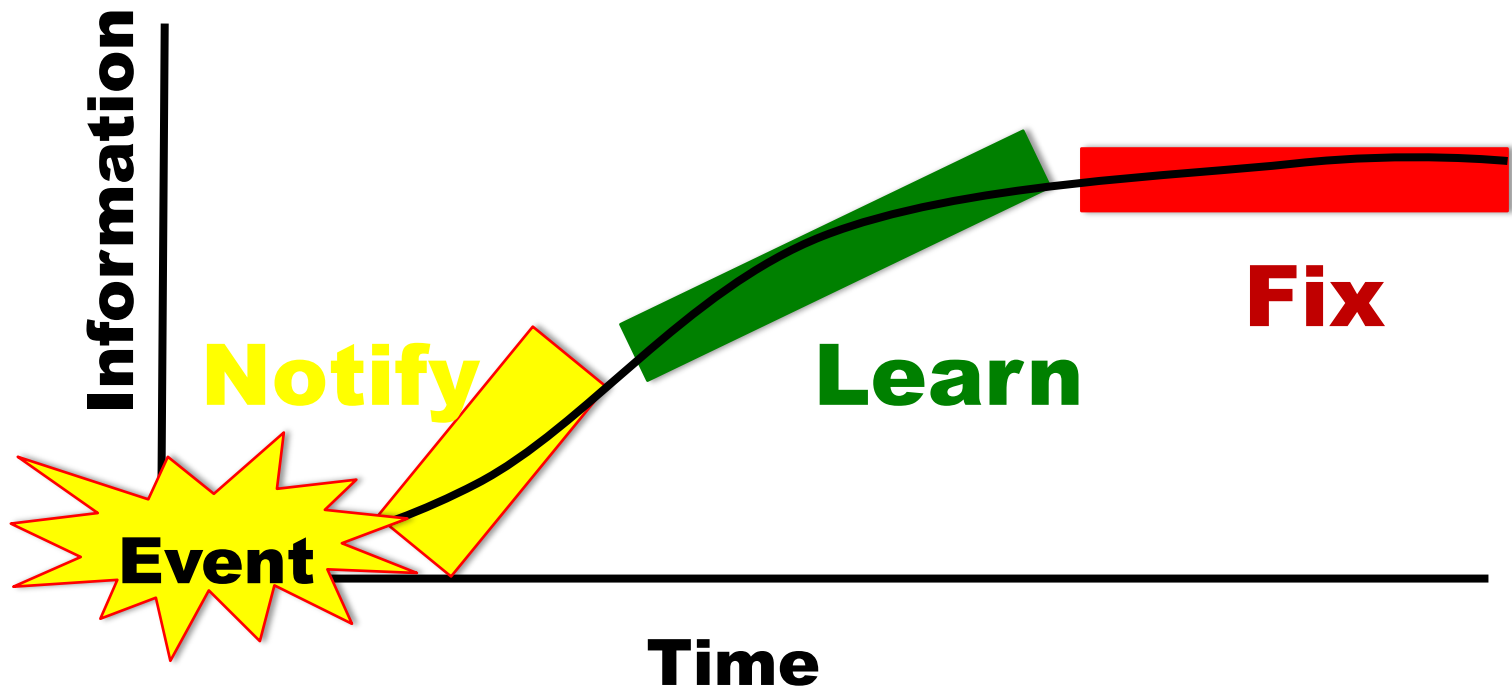


Safety Understood: Drift and Accumulation

The Pressure To Know...

What You Ask For Is What You Get

Outweighs The Pressure To Learn...



SAFETY DEFINED

**Safety is not the absence
of events...**

**Safety is the
presence of
defenses.**

IMMEDIATE STEPS

Successful organizations seem to do four things very well:

- Constantly predicting the next failure
- Consistently reducing operational complication
- Respond with urgency to pre-cursor data
- Respond to events with deliberation

Questions?



CRW CONSULTING GROUP

ADAPTIVE SOLUTIONS FOR COMPLEX SYSTEMS

